

# Ionic conductivity and activation energy for oxygen ion transport in superlattices—the semicoherent multilayer system YSZ (ZrO<sub>2</sub> + 9.5 mol% Y<sub>2</sub>O<sub>3</sub>)/Y<sub>2</sub>O<sub>3</sub>

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The oxygen ion conductivity of YSZ (ZrO<sub>2</sub> + 9.5 mol% Y<sub>2</sub>O<sub>3</sub>)/Y<sub>2</sub>O<sub>3</sub> multilayer systems is measured parallel to the interfaces as a function of temperature between 350 and 700 °C. The multilayer samples are prepared by pulsed laser deposition (PLD). The film thicknesses, the crystallinity, the texture and the microstructure are investigated by SEM, XRD, HRTEM and SAED. To separate the interface contribution of the total conductivity from the bulk contribution the thickness of the YSZ and Y<sub>2</sub>O<sub>3</sub> layers is varied systematically. The total conductivity of the YSZ films increases when their thickness is decreased from 0.53 μm to 24 nm. It depends linearly on the reciprocal thickness of the individual layers, thus on the number of YSZ/Y<sub>2</sub>O<sub>3</sub> interfaces. This behaviour results from the parallel connection between individual conduction paths in the bulk and the interfacial regions. The activation energy for the ionic conductivity decreases from 1.13 to 0.99 kJ mol<sup>-1</sup> by decreasing the thicknesses of the individual YSZ layers. HRTEM studies show that the YSZ/Y<sub>2</sub>O<sub>3</sub> interfaces are semicoherent. The correlation between interface structure and ionic conduction is discussed.

## 1. Introduction

In a series of experimental studies we investigate ionic conduction in heterophase boundaries, *viz.* oxygen ion transport in interfaces between cubic stabilised zirconia and different insulating oxides. Our aim is to correlate the interfacial contribution to the ionic conductivity with the microstructure of the interface. In a previous paper we already described a study on the incoherent and strongly disordered interface CSZ/Al<sub>2</sub>O<sub>3</sub> (CSZ: calcia-stabilised zirconia, Zr<sub>1-x</sub>Ca<sub>x</sub>O<sub>2-δ</sub>).<sup>1</sup> A significant increase of the ionic conductivity compared to the CSZ bulk was observed. A strong decrease of the mean activation energy for ionic transport was observed with increasing density (number) of interfaces, too, and we concluded that the pronounced disorder of the incoherent boundaries is responsible for the conductivity effect.

Experiments on single YSZ films in asymmetric arrangements with one YSZ/substrate and one YSZ/gas phase interface have been reported by Kosacki *et al.*,<sup>2,3</sup> Guo *et al.*,<sup>4</sup> and Karthikeyan *et al.*<sup>5</sup> Azad *et al.*<sup>6</sup> studied ceria/zirconia multilayer systems composed of two ionic conductors. All authors report a dependence of the transport properties on the film thickness. A systematic variation of heterophase boundaries, their microstructure and their influence on the ionic conduction has not yet been reported.

For the present study we choose the heterophase boundary YSZ/Y<sub>2</sub>O<sub>3</sub> as a different case compared to CSZ/Al<sub>2</sub>O<sub>3</sub>. The

mismatch between both lattices is relatively small (approx. 3% as shown below), and thus, a semicoherent interface with a wide array of misfit dislocations results. In nano-scaled PLD films the interface may even be coherent, as discussed below.

## 2. Theory

The ionic conductivity of multilayer systems composed of one ion-conducting and one insulating phase has been analysed in detail in our previous paper. Therefore we only recall those relationships and equations which are necessary for the quantitative analysis of our current data.

### A Conduction paths in a layered composite (superlattice)

To derive a simple formal expression for the ionic conductivity of a multilayer system, we consider a sequence of  $n + 1$  insulating layers and  $n$  conducting layers. The total thickness of each conducting layer is  $d$ , the length is denoted as  $l$  ( $\parallel$  to the current) and the width as  $b$  ( $\perp$  to the current). We consider two independent conduction paths in the system, (a) through the volume regions, each with a thickness  $d - 2\delta$  and (b) along the interfacial regions at each conductor/insulator boundary with a thickness  $\delta$ . In this case the total cross section  $A_{\text{tot}}$  of the ionic conducting layers is divided up into the cross sectional areas of the volume phase  $A_{\text{vol}}$  and the interface region  $A_{\text{int}}$ . The total conductivity  $\sigma_{\text{tot}}$  of the solid electrolyte phase can be equated as:

$$\sigma_{\text{tot}} = \sigma_{\text{vol}} + 2\delta(\sigma_{\text{int}} - \sigma_{\text{vol}}) \frac{1}{d} \quad (2.1)$$

Thin films prepared by evaporation techniques often exhibit a columnar structure.<sup>7-9</sup> These columns emerge from the

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nucleation of many locally separated crystallites, their coalescence and subsequent one-dimensional growth perpendicular to the substrate.

To account for the possible influence of grain boundaries in the ionic conducting layers perpendicular to the conductor/insulator phase boundaries, a third (c) independent conduction path for the transport along the grain boundaries with a total cross section  $A_{gb}$  has to be considered. Denoting the average density of these grain boundaries with  $c_{gb}$ , the thickness of the regions with increased ionic transport around the grain boundaries with  $\delta'$  and their increased conductivity with  $\sigma_{gb}$ , the expression for the total conductivity  $\sigma_{tot}$  is extended as follows:<sup>†</sup>

$$\sigma_{tot} = \sigma_{vol} + 2\delta(\sigma_{int} - \sigma_{vol}) \frac{1}{d} + 2\delta'c_{gb}(\sigma_{gb} - \sigma_{vol}) \quad (2.2)$$

We get an additional term  $2\delta'c_{gb}(\sigma_{gb} - \sigma_{vol})$  compared to eqn (2.1), that represents the additional grain boundary transport path. However, as it does not depend on the reciprocal thickness  $1/d$  it represents only a second constant term in addition to  $\sigma_{vol}$ .

As a complication, the grain boundaries due to the columnar crystalline structure are situated perpendicular to the conduction path (a) through the volume. Conduction across a grain boundary is often a process with an activation energy higher than in the volume, causing a blocking effect.<sup>10,11</sup> This will result in apparently reduced bulk conductivity  $\sigma'_{vol}$ . Due to the columnar structure, this diminution should not depend on the layer thickness  $d$ .

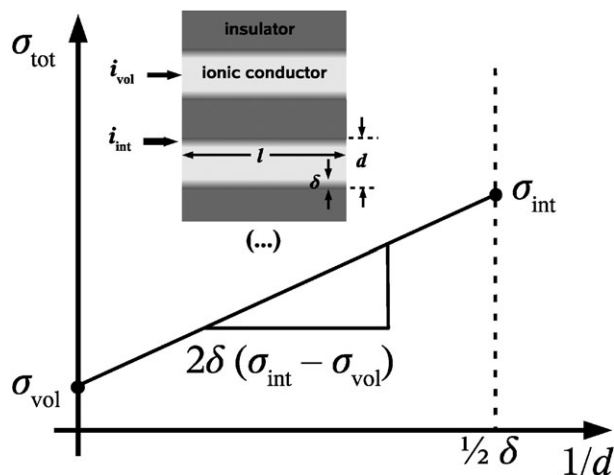
A plot of the total conductivity  $\sigma_{tot}$  according to eqn (2.1) of the solid electrolyte component of the multilayer system *versus* the reciprocal thickness  $1/d$  of the layers should yield a linear relation with the slope  $2\delta(\sigma_{int} - \sigma_{vol})$ . As shown in Fig. 1, the intercept with the  $\sigma_{tot}$  axis is equal to the conductivity of the volume phase  $\sigma_{vol}$ . In case of additional transport in grain boundaries in the ionic conducting layers, as described by eqn (2.2), the intercept is changed to  $\sigma_{vol} + 2\delta'c_{gb}(\sigma_{gb} - \sigma_{vol})$ .

If the conductivity of the interfacial regions is much higher than that of the volume phase ( $\sigma_{int} \gg \sigma_{vol}$ ), the product of the interfacial conductivity and its thickness  $\delta\sigma_{int}$  can be evaluated directly from the slope  $2\delta(\sigma_{int} - \sigma_{vol})$ .

Eqn (2.1) and (2.2) are only valid for  $d \geq 2\delta$ . For  $d < 2\delta$  the total conductivity  $\sigma_{tot}$  is equal to the conductivity of the interfacial region  $\sigma_{int}$  solely. The thickness dependence of  $\sigma_{tot}$  in this region can only be described by assuming a specific model for the prevailing conduction mechanism in the interfacial region. The physical and chemical properties of solids differ significantly at surfaces or interfaces relative to the volume phase. Generally, the transport properties of interfaces like grain boundaries or phase boundaries can be affected by changes in structure or in chemical composition in the vicinity of the interface:

(a) Adsorption of neutral components or charged point defects at inner interfaces or surfaces will result in local

<sup>†</sup>  $c_{gb}$  is the ratio of the number of grain boundaries per length  $l$  of the cross section.



**Fig. 1** Total conductivity  $\sigma_{tot}$  as a function of the reciprocal thickness  $1/d$  of ionic conducting multilayers. The direction of the ionic ( $O^{2-}$ ) current (current densities,  $i_{vol}$  and  $i_{int}$ ) is parallel to the internal interfaces.

changes of the chemical composition. In case of charged point defects this will result in the formation of space charge regions within the solid electrolyte at the interfaces. Within the space charge region the concentration of mobile point defects and thus the local ionic conductivity can be increased (or decreased) compared to the unaffected bulk phase (the interfacial region with the thickness  $d$ ). This effect has been treated exhaustively by Maier *et al.* in the so called “space charge model”.<sup>12–14</sup> For dilute electrolytes the linearised Poisson–Boltzmann equation can be used for the treatment of the space charge regions. In this case, their extension correlates with the Debye length  $\lambda_D$ . For concentrated electrolytes  $\delta$  is much smaller than  $\lambda_D$ , because now the complete (not linearised) Poisson–Boltzmann equation has to be used.

(b) In a grain boundary or phase boundary two lattices with different symmetries of the connected surfaces and/or different lattice spacings are joined together. Depending on the differences in symmetry and spacing this can lead to strain fields and/or interfacial transition regions with a local lattice structure different from the bulk phases. This will affect the local mobilities of mobile point defects. Thus, heterophase interfaces (surfaces and phase boundaries) and homophase interfaces (grain boundaries) often exhibit a much higher local diffusivity and ionic mobility than the volume phase.

Materials with a high concentration of mobile point defects (extrinsic point defects, highly doped materials) build up rather narrow space charge regions. Compared to the high defect concentration in the bulk, the additional accumulation of charge carriers cannot affect the local conductivity significantly. Moreover, an additional increase of the charge carrier concentration can lead to a decrease in conductivity due to ionic intercalations.

In this work on YSZ/ $Y_2O_3$  and in preceding work on CSZ/ $Al_2O_3$  multilayer systems highly doped oxygen ion conductors are investigated.<sup>1</sup> For YSZ with 9.5 mol%  $Y_2O_3$  the concentration of oxygen vacancies  $c_{V_O^{\bullet}}$  and yttrium ions  $c_{Y_{Zr}}$  yields  $4.25 \times 10^{-3} \text{ mol cm}^{-3}$ . For the temperatures used in this study the Debye length  $\lambda_D$  can be estimated to about 1 Å,

approximating the dielectric constant as 25 to 35.<sup>15–17</sup> Hence, space charge effects can be safely neglected in conductivity studies.<sup>18</sup> Accordingly, only the structural effects (b) will be further considered in detail.

## B Structural effects

Interfaces between two different lattices like grain boundaries or phase boundaries can be structurally classified in coherent, semicoherent and incoherent interfaces. If we disregard possible mutual tilt and twist of the crystallites, the formed interface structure depends mainly on the symmetry of the interconnecting surfaces and on the differences in commensurable lattice spacings.<sup>19–21</sup>

Only for the case of equal symmetries and commensurable spacing between the lattice planes a coherent interface can be formed. In the ideal case the lattice misfit  $f$  vanishes:

$$f = \frac{\Delta a}{\bar{a}} \quad (2.3)$$

Here,  $\Delta a$  is the difference and  $\bar{a}$  is the average of the spacings of the adjacent lattices. For a coherent interface the lattice strain is equal to the misfit  $f$ . The geometry and the elastic constants of the materials will determine how the lattice strain will be distributed among the adjacent crystallites.

If the size of the adjacent crystallites perpendicular to the phase boundary is small compared to the extent of the phase boundary region, the crystallites will be strained as a whole.<sup>22–25</sup> This is the case for thin film systems with broad crystallites in the layers.

If the size of the crystallites perpendicular to the phase boundary is large compared to the extent of the phase boundary, an inhomogeneous stress field can be formed.<sup>26,27</sup> Within the dimensions of the crystallites mechanical relaxation can appear. The strain is localised in the vicinity of the interface. This is the case for thin film systems with columnar crystallites. As depicted in Fig. 2a, a dilatative strain will appear in the crystallite of the phase with the smaller lattice spacing and a compressive strain in the phase with larger lattice spacing. The elastic energy  $E_{\text{coherent}} \sim f^2$ , accumulated in the interface region, will increase with increasing lattice misfit  $f$ .

At a distinct value of  $E_{\text{coherent}}$ , which depends on the geometry and the elastic properties of the materials, it is energetically more favourable that a part of the elastic energy

is localised in misfit dislocations. A semicoherent interface is formed. Each (edge type) misfit dislocation has a dipole-like stress field as depicted in Fig. 2b. The coherent strain between the misfit dislocations is released. The total elastic energy of all dislocations plus the residual coherent strain between the dislocations is smaller than the strain in the coherent interface without dislocations.

For sufficient high misfit the coherency strain is fully released and accommodated by misfit dislocations. The misfit dislocations in a semicoherent interface will form a regular network. The arrangement of the dislocations depends on the symmetry of the interconnecting surfaces. Taking the Burgers vector  $\vec{b}$  of the dislocations into account, the mutual distance  $P$  between dislocations in such a network can be calculated as:

$$P = \frac{|\vec{b}|}{f} \quad (2.4)$$

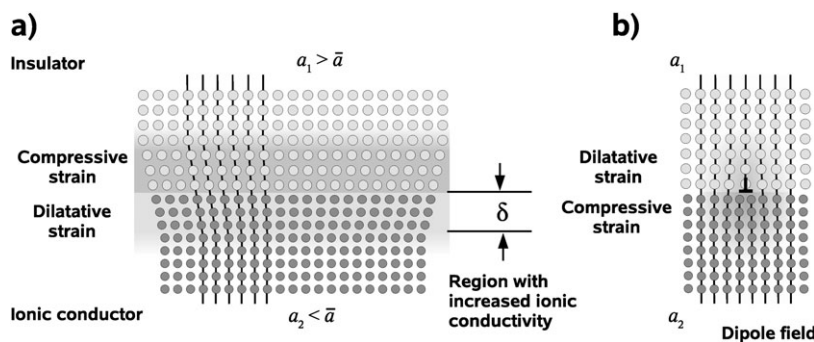
If there is no simple commensurate ratio between the lattice spacings and different symmetries of the adjacent lattices only an incommensurable interface will be formed. A regular arrangement of misfit dislocations is not possible. In the interface often a transition region with a less densely packed structure compared to the bulk phases can be found.

We assume that the atomic transport in the interfacial regions can be described by a simple hopping model for migrating defects  $i$  like vacancies  $V_A$  or interstitial atoms  $A_i$ :

$$\omega_i = \omega_{0,i} \exp\left(-\frac{\Delta G_{m,i}}{RT}\right) \quad (2.5)$$

The jump frequency of the defect  $i$  is denoted as  $\omega_i$  and its free enthalpy of migration with  $\Delta G_{m,i}$ . The prefactor  $\omega_{0,i}$  depends in the case of vacancy transport on the vibration frequency of the regular lattice atoms  $A_A$  and in the case of interstitial transport on the vibration frequency of the defect itself.

Considering the dominant defect structure of the material, e.g. Schottky or Frenkel equilibrium, the diffusion coefficient  $D_A$  and the partial conductivity  $\sigma_A$  for A ions can be calculated.<sup>28</sup> In case of predominant Frenkel disorder it yields for the partial conductivity in an intrinsic



**Fig. 2** (a) Strain field in a coherent interface with a positive misfit  $f = (a_2 - a_1)/\bar{a}$ . The insulator has a larger lattice plane distance  $a_1$  than the ionic conductor  $a_2$ , i.e.  $a_1 > a_2$ . (b) Dipole shaped strain field around a misfit dislocation in a semicoherent interface.

material:

$$\begin{aligned} \sigma_A &= \frac{(zF)^2}{RT} \exp\left(-\frac{\Delta G_F^0}{2RT}\right) \\ &\times \left[ \beta_{A_i} d_{A_i}^2 \omega_{0,A_i} \exp\left(-\frac{\Delta G_{m,A_i}}{RT}\right) \right. \\ &\left. + \beta_{V_A} d_{V_A}^2 \omega_{0,V_A} \exp\left(-\frac{\Delta G_{m,V_A}}{RT}\right) \right] \end{aligned} \quad (2.6)$$

$z$  is the charge number of the ion A and  $\Delta G_F^0$  the free formation enthalpy of Frenkel defects. The geometry factors for the movement of interstitials  $A_i$  and vacancies  $V_A$  are denoted with  $\beta_{A_i}$  and  $\beta_{V_A}$  and the jump distances with  $d_{A_i}$  and  $d_{V_A}$ . In case of predominant Schottky disorder one obtains:

$$\sigma_A = \frac{(zF)^2}{RT} \beta_{V_A} d_{V_A}^2 \omega_{0,V_A} \exp\left(-\frac{\Delta G_{m,V_A} + 1/2\Delta G_S^0}{RT}\right) \quad (2.7)$$

The free formation enthalpy of Schottky defects is denoted with  $\Delta G_S^0$ . For cubic structures the geometry factors are equal to 1/6.

In the case of Frenkel disorder the free migration enthalpy of vacancies is usually larger than the free migration enthalpy of interstitials. Thus, the second exponential term in the brackets in eqn (2.6) can be neglected:

$$\sigma_A = \frac{(zF)^2}{RT} \beta_{A_i} d_{A_i}^2 \omega_{0,A_i} \exp\left(-\frac{\Delta G_{m,A_i} + 1/2\Delta G_F^0}{RT}\right) \quad (2.8)$$

By doing so, the free migration enthalpy  $\Delta G_{m,A_i}$  of the interstitials and the free Frenkel defect formation enthalpy  $\Delta G_F^0$  can also be combined in one exponential expression.

In a first approximation the pressure dependence of the jump distances  $d_i$  and pre-exponential factors  $\omega_{0,i}$  ( $\sim$  vibration frequencies) is negligible compared to the pressure dependence of the free enthalpies  $\Delta G_{m,i}$ ,  $\Delta G_F^0$  and  $\Delta G_S^0$ . If we assume only isotropic stress fields, the pressure dependence of the ionic conductivity  $\sigma_A$  for predominant Frenkel disorder as described by eqn (2.8) yields:

$$\left(\frac{\partial \ln \sigma_A}{\partial p}\right)_T = -\frac{1}{RT} (\Delta V_{m,A_i} + 1/2\Delta V_F^0) \quad (2.9)$$

In case of predominant Schottky disorder, eqn (2.7), we obtain:

$$\left(\frac{\partial \ln \sigma_A}{\partial p}\right)_T = -\frac{1}{RT} (\Delta V_{m,V_A} + 1/2\Delta V_S^0) \quad (2.10)$$

The change of the free migration enthalpy  $\Delta G_{m,i}$  and of the free defect formation enthalpies,  $\Delta G_F^0$  and  $\Delta G_S^0$ , with the pressure  $p$  is equal to the molar migration volume  $\Delta V_{m,i}$  (activation volume) and to the molar defect formation volumes  $\Delta V_F^0$  and  $\Delta V_S^0$ . Due to the strain fields in the interface region or around misfit dislocations the local partial conductivity  $\sigma_A$  should be different from the bulk.

Usually, the molar migration volumes,  $\Delta V_{m,A_i}$  and  $\Delta V_{m,V_A}$ , of interstitials and vacancies are positive, as during the transition always a local expansion of the lattice occurs. The molar defect formation volume  $\Delta V_S^0$  for Schottky disorder is also positive, because a pair of vacancies and a new lattice molecule is formed. The molar defect formation volume  $\Delta V_F^0$  for the

Frenkel disorder is usually small. The formed interstitials will generate local lattice expansion, the formed vacancies generate local lattice compression.

In most cases the sum of the molar migration volume and the half of the molar defect formation volume is positive. According to eqn (2.9) and (2.10) this will result in an increased ionic conductivity in regions with dilatative strain (negative pressure).

For highly doped systems the defect concentrations are virtually constant, *i.e.* the pressure dependence of the free defect formation enthalpies can be neglected. The pressure dependence of the partial conductivity of A-ions is only expressed by the molar migration volume of the lattice defect  $i$ , that prevails the transport process:

$$\left(\frac{\partial \ln \sigma_A}{\partial p}\right)_T \approx -\frac{\Delta V_{m,i}}{RT} \quad (2.11)$$

The dependence of the transport parameters on elastic strain, respectively on pressure for bulk phase materials is experimentally well known and theoretically dealt in literature.<sup>29–33</sup> Experimental investigations can be found on Na- $\beta$ -alumina,<sup>34</sup> fast silver ionic conductors,<sup>35,36</sup> and on impurity diffusion in strained silicon and silicon/germanium alloy thin films.<sup>37–39</sup> On single crystalline stabilised zirconia a positive migration volume of 2.08 cm<sup>3</sup> mol<sup>-1</sup> for O<sup>2-</sup> ions can be measured.<sup>40</sup> As expected, an increase of the pressure will decrease the ionic conductivity.

As long as Hooke's laws can be applied, there is a linear dependence between stress and strain and thus between stress and misfit  $f$ . The isotropic pressure  $p$  in a system depends linearly on the trace of the stress tensor. According to Fig. 2a in a coherent interface with a relatively small lattice misfit  $f$ , the region with dilatative strain should have a higher ionic partial conductivity  $\sigma_{A,int}$  than the unstrained bulk phase. The logarithm of the interfacial conductivity  $\sigma_{A,int}^{coh}$  should increase linearly with increasing strain, *i.e.* with increasing mismatch  $f$ :

$$\ln \sigma_{A,int}^{coh} \sim f \quad (2.12)$$

When a semicoherent interface is formed at a distinctly higher mismatch  $f$ , the dilatative strained region of each misfit dislocation, as depicted in Fig. 2b, also has an increased ionic conductivity. A dislocation-based network of fast conduction paths is formed. As described in eqn (2.4) the density  $1/P$  of the fast conducting dislocations and thus the conductivity  $\sigma_{A,int}^{sem}$  of the interface region should increase linearly with increasing mismatch  $f$ :

$$\sigma_{A,int}^{sem} \sim \frac{1}{P} \sim f \quad (2.13)$$

The process of strain accumulation in a coherent interface or in the coherent parts of a semicoherent interface as a function of  $f$ , the transformation in a semicoherent interface by formation of misfit dislocations and the increase of the dislocation density with increasing  $f$  finally leads to an incoherent interface. It will surely not result in a simply monotonous increase of the interfacial ionic conductivity. Nevertheless, it can be assumed for a simple untilted and untwisted interface, which can be mainly characterised by the misfit factor  $f$ , that there is a general tendency for the interfacial transport to become

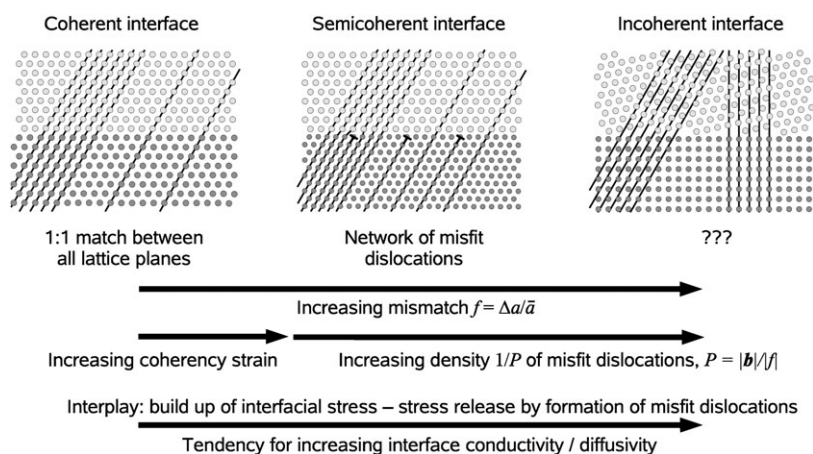


Fig. 3 Simplified dependence of the interface structure and the density of misfit dislocations from the lattice mismatch  $f$ .

faster when changing the interface structure from coherent to semicoherent and finally incoherent, as indicated in Fig. 3.

A detailed description of this process is beyond the scope of the qualitative treatment in this paper. Regarding the effect of strain fields on interfacial diffusion only one theoretical approach has been published. In a molecular dynamics study on yttria-stabilised zirconia an enhanced oxygen ion diffusion has been found in dilatative strained superlattice systems.<sup>41</sup>

### 3. Experimental

#### A Sample preparation

The preparation of all multilayer specimens has been carried out by pulsed laser deposition (PLD). We used single crystalline  $\text{Al}_2\text{O}_3$  (sapphire) substrates with the surface orientation (0001) supplied by CrysTec/Berlin with an average error of orientation of  $0.3^\circ$ . The square shaped substrates had an area of  $1 \text{ cm}^2$  and a thickness of 1 mm. According to the supplier, the substrates were finally epipolished using 5 nm diamond paste. The electrical conductivity at  $500^\circ\text{C}$  due to impurities does not exceed  $10^{-9} \text{ S cm}^{-1}$ .

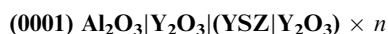
The polycrystalline YSZ targets ( $\text{ZrO}_2 + 9.5 \text{ mol\% Y}_2\text{O}_3$ ) were supplied by HTM Reetz/Berlin as sintered ceramic pellets. The  $\text{Y}_2\text{O}_3$  targets were prepared by uniaxial cold pressing of  $\text{Y}_2\text{O}_3$  powder (99.999%), obtained from Chempur (Karlsruhe), with a pressure of 60 MPa and subsequent sintering for 48 h at  $1500^\circ\text{C}$  (1773 K) in air.

Before PLD, the targets were checked by XRD. The measured lattice constants do not differ more than 0.04% from literature data.<sup>42–47</sup> No other phases have been found.

The multilayer systems were produced by pulsed laser deposition (PLD). The target materials were ablated with an excimer laser (Lambda Physik, COMPEX 201/KrF mode) at a wavelength of  $\lambda = 248 \text{ nm}$ . The substrate temperature was kept at  $800^\circ\text{C}$  (1123 K) while the background pressure of oxygen inside the PLD chamber was adjusted to 0.06 mbar (6 Pa). All layers were prepared at a repetition rate of 5 Hz and a pulse energy of 250 mJ.

For all prepared multilayer systems the first layer on the  $\text{Al}_2\text{O}_3$  substrates is always an intermediate  $\text{Y}_2\text{O}_3$  layer with

approximately half the thickness of the other layers. The top layer of all multilayer systems is also a  $\text{Y}_2\text{O}_3$  layer:



By using the layer sequence above with  $n$  as the sequence number, a symmetric arrangement of neighbouring layers is ensured for the ionic conducting YSZ layers, *i.e.* there are only YSZ/ $\text{Y}_2\text{O}_3$  phase boundaries in the multilayer system. A survey over all prepared multilayer samples is listed in Table 1.

For the electrochemical measurements the as-deposited samples were cut into rectangular specimens of approximately  $10 \times 2 \times 1 \text{ mm}^3$  and equilibrated by a heat treatment in air at  $800^\circ\text{C}$  (1073 K) for at least 12 h. The oxygen deficiency introduced during the deposition process was hereby reduced as we intended to avoid an electronic contribution to the total conductivity.

#### B Microstructural characterisation by XRD and SEM/TEM

All samples were investigated by XRD directly after preparation using Bragg-Brentano geometry and Cu-K $\alpha$  radiation (Siemens Kristalloflex, D 500) to determine the crystallinity as well as the orientation and texture of the composite layers. Further XRD investigations were carried out after the heat treatment and the conductivity measurements to detect possible changes in crystallinity.

The microstructure of the samples like homogeneity and thickness of the individual layers were characterised by scanning electron microscopy (SEM, LEO Gemini 982). For SEM the cross-sectioned samples were mechanically polished. The final polish was done with colloidal  $\text{SiO}_2$  ( $0.01 \mu\text{m}$ ). The micrographs were recorded at 10 kV accelerating voltage in backscattered electron (BSE) mode.

Finally, a detailed analysis of the microstructure of the multilayered samples was carried out by transmission electron microscopy (TEM, Philips CM20T and JEOL 4010). For this purpose, selected samples were thinned first mechanically and subsequently by ion beam milling until electron transparency (grinding and dimple grinding,  $\text{Ar}^+$ -beam thinning at 5 kV and 1 mA). The high resolution images were collected at an accelerating voltage of 400 kV.

**Table 1** Survey on all prepared  $\text{Al}_2\text{O}_3|\text{Y}_2\text{O}_3|(\text{YSZ}|\text{Y}_2\text{O}_3) \times n$  multilayer systems. The average layer thicknesses  $d$  were determined by high resolution SEM from cross-sections after finishing the dc/ac measurements. The lattice constants  $a_{\text{YSZ}}$  and  $a_{\text{Y}_2\text{O}_3}$  were measured by XRD. The remaining strain of the layers was calculated with the help of data from literature.<sup>42–47</sup> The activation energies are evaluated from Arrhenius plots from the total conductivities  $\sigma_{\text{tot}}$  (see Fig. 11)

$n$	$d/\text{nm}$	$a_{\text{YSZ}}/\text{\AA}$	Strain %	$a_{\text{Y}_2\text{O}_3}/\text{\AA}$	Strain %	$E_{\text{a,tot}}/\text{eV}$	Treatment, remarks
1	526	5.267	+2.4%	10.722	+1.1%		Directly after PLD
		5.197	+1.0%	10.722	+1.1%		Heat treated
1	260	5.247	+2.0%	10.711	+1.0%		Directly after PLD
		5.186	+0.8%	10.676	+0.7%	1.13	Heat treated
2	209	5.250	+2.1%	10.637	+0.3%		Directly after PLD
						1.12	Heat treated
3	138	5.344	+3.8%	10.858	+2.4%		Directly after PLD
		5.270	+2.4%	10.702	+0.9%	1.11	Heat treated, AC
						1.10	Heat treated, DC
3	170	5.241	+1.9%	10.710	+1.0%		Directly after PLD <sup>a</sup>
		5.212	+1.3%	10.703	+0.9%		Heat treated
10		5.269	+2.4%	10.792	+1.8%		Directly after PLD <sup>b</sup>
		5.199	+1.1%	10.724	+1.1%		Heat treated
10	34	5.181	+0.7%	10.677	+0.7%		Heat treated
						1.05	Heat treated
20	24	5.178	+0.7%	10.777	+1.6%		Directly after PLD
		5.170	+0.5%	10.648	+0.4%	0.99	Heat treated

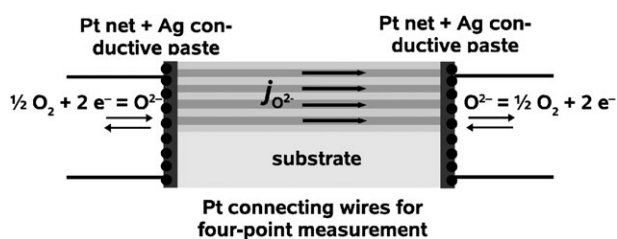
<sup>a</sup> Multilayer samples used for TEM/HRTEM investigation. <sup>b</sup> Thickness not determined.

### C Conductivity measurements

The DC as well as the AC measurements of the ionic conductivity were made in the temperature interval between 350–700 °C (623–973 K). Conductive silver paste was attached to two opposite face sides of each specimen. These faces were electrically contacted with platinum nets to provide reversible electrodes that guarantee the free exchange of oxygen with the surroundings. See Fig. 4 for a schematic experimental setup for ac and dc measurements.

All ac measurements were carried out in the frequency range of 0.1 Hz–5 MHz with an impedance analyser (Frequency Response Detector, Model 1025, EG&G Instruments, Princeton Applied Research). The setup, as depicted in Fig. 4, was placed with shielded wiring in a high temperature furnace under environmental pressure (air). The temperature was measured with a type S thermocouple (Pt–Pt10Rh), directly situated close to the sample. The frequency range was measured for each temperature twice, *i.e.* with decreasing and with increasing frequencies.

The dc measurements of the multilayer samples were performed with the same setup. By use of a potentiostat (Potentiostat/Galvanostat, Model 263A, EG&G Instruments, Princeton Applied Research) and a digital multimeter with a high internal resistance (Keithley DMM 2001) we determined the current–voltage characteristics.

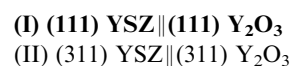


**Fig. 4** Schematic setup for the ac and dc measurements. Oxygen-permeable silver electrodes are attached on the left and right faces of the specimen.

## 4. Results

### A Microstructural characterisation by XRD, TEM/HRTEM and SAED

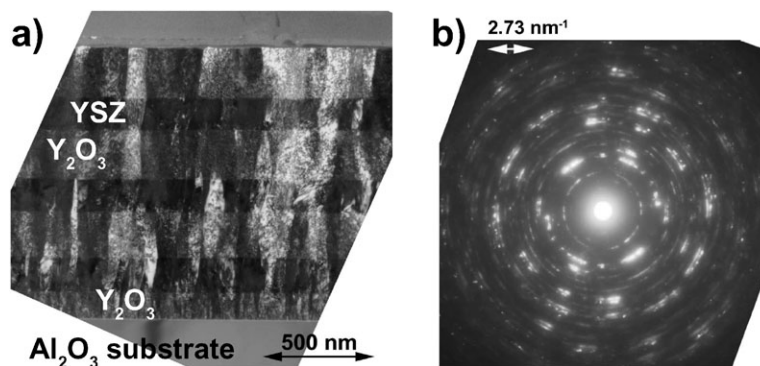
By using pulsed laser deposition, both phases of the YSZ/ $\text{Y}_2\text{O}_3$  multilayer systems can be deposited at 800 °C (1073 K) as fully crystallised thin films on (0001)  $\text{Al}_2\text{O}_3$  substrates. Both materials can be identified as reflected in the XRD patterns of all measured specimens. According to the intensities, the (111) YSZ and (222)  $\text{Y}_2\text{O}_3$  signals dominate. This implies a strong texturing of the whole multilayer system as well as an orientation relation between the individual YSZ and  $\text{Y}_2\text{O}_3$  layers:



There is only a small fraction of orientation (II). The attribution of the additional reflections to this orientation using only XRD data is ambiguous, as the (311) YSZ, (622)  $\text{Y}_2\text{O}_3$ , (222) YSZ and (444)  $\text{Y}_2\text{O}_3$  lattice planes have quite similar  $d$ -spacings.

As specified in Table 1 the lattice constants  $a_{\text{YSZ}}$  of the YSZ layers in the as prepared samples were expanded on average by +2.2%, compared to literature data for single crystalline YSZ. For the  $\text{Y}_2\text{O}_3$  layers the average expansion of  $a_{\text{Y}_2\text{O}_3}$  was only +1.3%. A subsequent equilibration of the specimens by heat treatment in air (800 °C, 12 h) solely causes sharpening of the signals, an increase of the absolute intensities and a decrease of the measured lattice parameters. The (111) YSZ and (222)  $\text{Y}_2\text{O}_3$  signals still have the highest intensity. In the heat treated samples the lattice constants of the YSZ layers were still expanded on average by +1.1% and the lattice constants of the  $\text{Y}_2\text{O}_3$  layers by +0.8%.

Detailed TEM investigations of the multilayered samples show a columnar structure of all YSZ and  $\text{Y}_2\text{O}_3$  layers. As can be seen in the TEM micrograph (a) in Fig. 5 (left), the average column size is about 60 to 100 nm. These single crystalline



**Fig. 5** (a) TEM bright field micrograph of a multilayer system with 3 YSZ and 4  $\text{Y}_2\text{O}_3$  layers ( $n = 3$ ). (b) SAED of the region shown in (a).

columns extend through the whole multilayer system, *i.e.* across the phase boundaries.

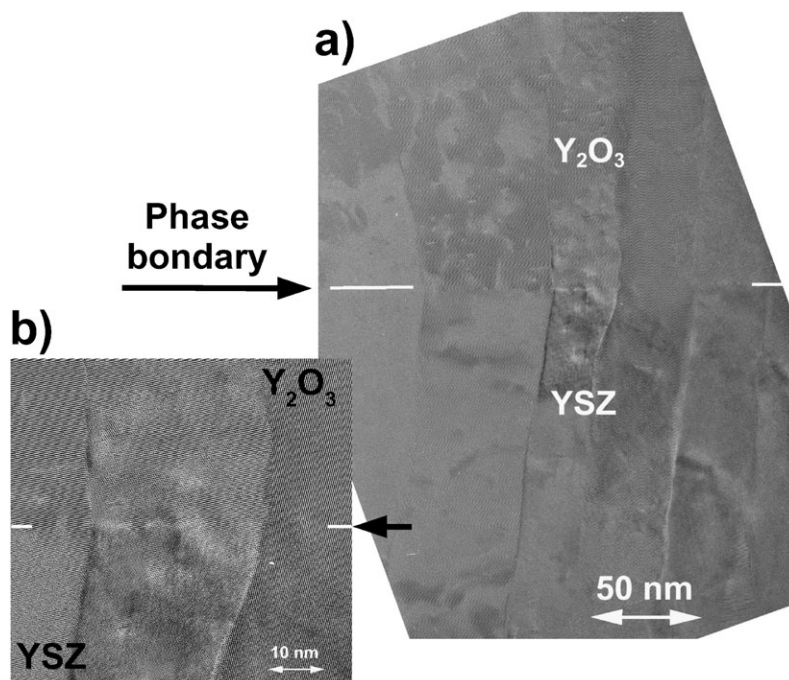
Detailed HRTEM investigations, see micrographs (a) and (b) in Fig. 6, show no disordered transition region at the phase boundary between YSZ and  $\text{Y}_2\text{O}_3$ , as the lattice planes of both phases merge nearly ideally. A mapping of the reciprocal lattices of selected regions in micrograph (b) by Fourier transformation is shown in Fig. 7. Indexing of the reciprocal lattices yields further information on the crystallographic orientation of crystallites. For the azimuthal orientation at the YSZ/ $\text{Y}_2\text{O}_3$  interface the following variants can be found:

$$\begin{aligned} \text{I (a)} & \quad [\bar{1}10] \text{ YSZ} \parallel [\bar{1}10] \text{ Y}_2\text{O}_3 \parallel \vec{B} \\ \text{I (b)} & \quad [1\bar{1}0] \text{ YSZ} \parallel [1\bar{1}0] \text{ Y}_2\text{O}_3 \parallel \vec{B} \end{aligned}$$

The vector  $\vec{B}$  points in the direction of the electron beam. Both variants, I (a) and I (b), can be transformed to the other by mirroring or by a  $60^\circ$  rotation around the  $[111]$  direction. YSZ and  $\text{Y}_2\text{O}_3$  crystallites with the same orientation variant

are situated directly on top of the other. Thus, the crystalline columns, running from the substrate to the upmost  $\text{Y}_2\text{O}_3$  layer, consist of alternating YSZ and  $\text{Y}_2\text{O}_3$  grains with the same crystallographic orientation perpendicular to the substrate plane, either I (a) or I (b). There is no noticeable tilt between the  $(111)$  planes of the YSZ- and  $\text{Y}_2\text{O}_3$  crystallites within a column. The  $[111]$  directions of the middle and the right  $\text{Y}_2\text{O}_3$  crystallite are tilted by  $5^\circ$  against each other. There is no noticeable tilt between the middle and the left  $\text{Y}_2\text{O}_3$  crystallite. In some of the YSZ/ $\text{Y}_2\text{O}_3$  columns dislocations can be observed in the vicinity of the phase boundary. There is no constant distance between the dislocations in the phase boundary. A periodic alignment cannot be identified. The distances are not smaller than 10 nm, thus the dislocation density is  $< 10^6 \text{ cm}^{-1}$ .

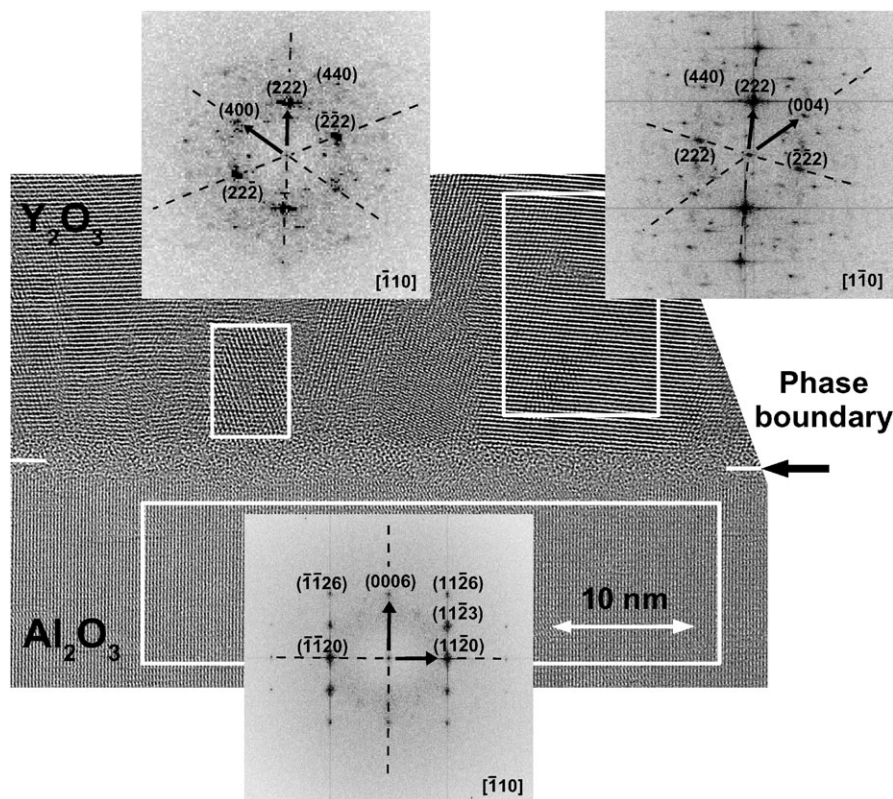
Because of the different azimuthally rotated orientation variants, the grain boundary contrast between different columns in micrograph (b) in Fig. 6 is much stronger compared to the vanishing phase boundary contrast within the columns.



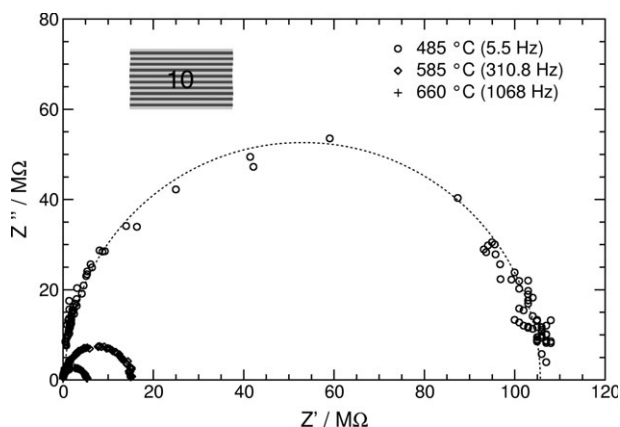
**Fig. 6** (a) HRTEM micrographs of the YSZ/ $\text{Y}_2\text{O}_3$  interface. In micrograph (b) a detail of (a) is seen.







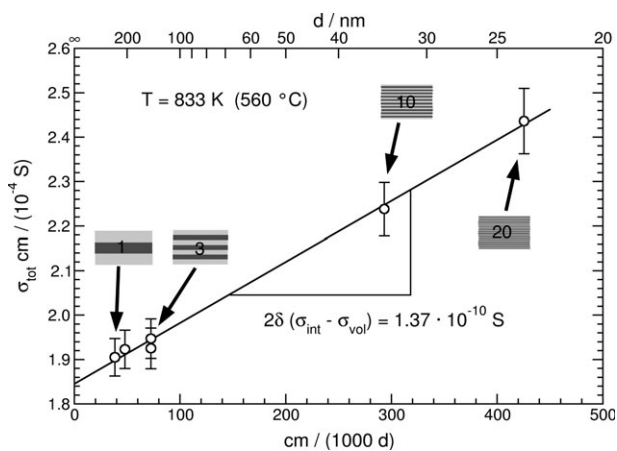
**Fig. 8** HRTEM micrograph of the  $\text{Y}_2\text{O}_3/\text{Al}_2\text{O}_3$  phase boundary. At the three marked regions Fourier transforms were performed and the resulting reciprocal lattices are indexed. The lattice vector in the direction  $\vec{B}$  of the electron beam is denoted on the bottom right for each reciprocal lattice.



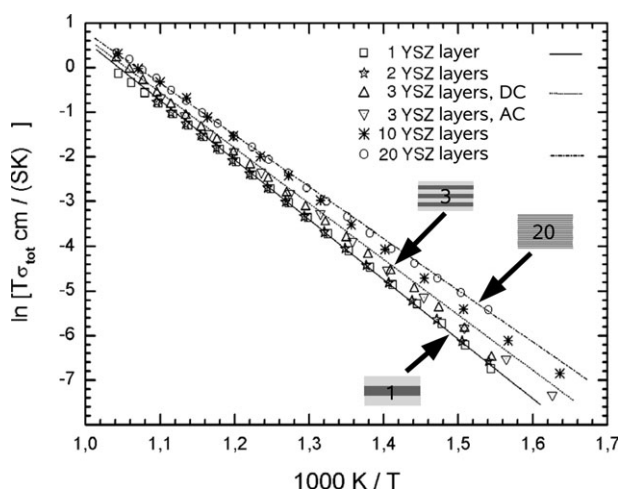
**Fig. 9** Impedance spectra (Nyquist plot) of a multilayered YSZ/ $\text{Y}_2\text{O}_3$  system with 10 YSZ monolayers at 485, 585 and 660 °C. For each temperature the vertex frequency of the semicircle is given in brackets.

resistance and the average layer thickness  $d$ , which have been determined by SEM investigations. The results for  $a_{\text{tot}}$  from a series of measurements with increasing number of interfaces at a constant temperature of 560 °C (833 K) and nearly constant total thickness of the multilayered film are presented in Fig. 10. The total ionic conductivity  $\sigma_{\text{tot}}$  is linearly increasing with increasing phase boundary density  $1/d$ . The thickness  $d$  of the individual YSZ layers is varied from 260 nm (3.8 boundaries  $\mu\text{m}^{-1}$  for  $n = 1$ ) to 24 nm (42 boundaries  $\mu\text{m}^{-1}$  for  $n = 20$ ), resulting in an increase in total conductivity  $\sigma_{\text{tot}}$  by a factor of 1.4, corresponding to 0.4 orders of magnitude.

By linear regression we get as the intercept with the ordinate the bulk limit for the total conductivity  $\sigma_{\text{tot}}$ . Based on the given data for 560 °C in Fig. 10, we obtain a value for  $\sigma_{\text{vol}}$  of approximately  $1.85 \times 10^{-4} \text{ S cm}^{-1}$ . From the minor variation of  $\sigma_{\text{tot}}$  as a function of  $1/d$  in Fig. 10, we conclude that the conductivity of the YSZ/ $\text{Y}_2\text{O}_3$  phase boundary region  $\sigma_{\text{int}}$  is at most only about half an order of magnitude higher than the YSZ bulk value  $\sigma_{\text{vol}}$ . Thus, the bulk conductivity  $\sigma_{\text{vol}}$  is not small compared to the interfacial conductivity  $\sigma_{\text{int}}$ . On the basis of the slope  $2\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$  in Fig. 10 we obtain only the YSZ/



**Fig. 10** Total conductivity  $\sigma_{\text{tot}}$  of YSZ/ $\text{Y}_2\text{O}_3$  multilayer systems at 560 °C as a function of the reciprocal thickness  $1/d$  of the ionic conducting layers.

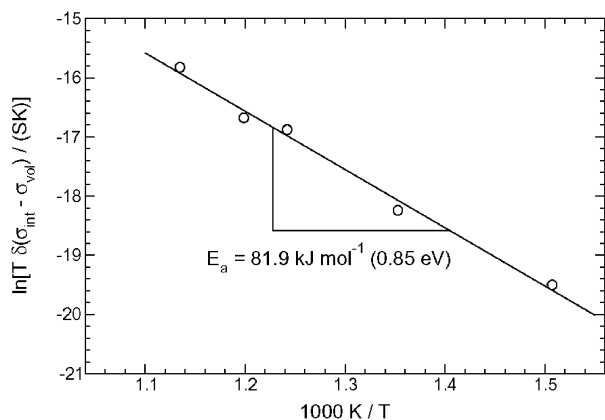


**Fig. 11** Arrhenius plot of the total conductivities  $\sigma_{\text{tot}}$  of YSZ/ $\text{Y}_2\text{O}_3$  multilayer systems with different number  $n$  of YSZ layers (different density of YSZ/ $\text{Y}_2\text{O}_3$  interfaces). The total conductivity for the multilayer system with  $n = 3$  is measured by dc measurements and by impedance spectroscopy (ac). The numerical results are summarised in Table 1.

$\text{Y}_2\text{O}_3$  interfacial conductance  $\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$  relative to the bulk conductivity. For 560 °C this value amounts to  $6.86 \times 10^{-11}$  S.

### C Activation energy for ionic transport parallel to the YSZ and $\text{Y}_2\text{O}_3$ layers

We carried out ac and dc conductivity measurements of seven selected multilayer systems with  $n = 1, 2, 3, 10$  and  $20$  in the temperature range between 350–700 °C (623–973 K). The total conductivities of different multilayer systems measured at the same temperature are used for the  $\sigma_{\text{tot}}$  vs.  $1/d$  plots, as presented in the preceding section in Fig. 10 for 560 °C. The Arrhenius plots of the temperature dependent conductivity data are shown in Fig. 11. For three selected multilayer systems ( $n = 1, 3$  and  $20$ ) the regression line is plotted. We obtain a systematic decrease of the average activation energy,  $E_a$ , for oxygen ion conduction with an increasing density  $1/d$  of YSZ/ $\text{Y}_2\text{O}_3$  interfaces (decrease of  $d$ ). The numerical results for the specimens are listed in Table 1.



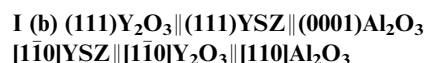
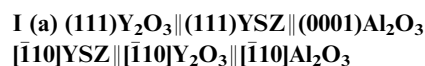
**Fig. 12** Arrhenius plot of the total conductances  $\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$  of the YSZ/ $\text{Y}_2\text{O}_3$  interfaces, determined from the slopes in  $\sigma_{\text{tot}}$  vs.  $1/d$  plots at different temperatures.

The (relative) interfacial conductances  $\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$ , resulting from the slopes of the conductivity  $\sigma_{\text{tot}}$  vs.  $1/d$  plots at different temperatures (see Fig. 10 for  $T = 560$  °C), are used for an additional Arrhenius plot in Fig. 12. The activation energy  $E_a$  determined from the slope of this Arrhenius plot yields  $81.9 \text{ kJ mol}^{-1}$  (0.85 eV).

## 5. Discussion

### A Microscopic structure of the YSZ layer

From XRD, HRTEM and SAED, it turns out that the layers show a strong texture resulting from epitaxy between  $\text{Y}_2\text{O}_3$  and the substrate and between YSZ and  $\text{Y}_2\text{O}_3$ :



The  $\text{Al}_2\text{O}_3$  substrate orientation of (0001) directs the preferential orientation (111) of the first  $\text{Y}_2\text{O}_3$  layer, according to III (a) and III (b) as stated in the results. As this first layer acts as a template, the (111) orientation is transmitted to the subsequent YSZ and  $\text{Y}_2\text{O}_3$  layers of the composite, according to the azimuthal variants I (a) or I (b). Thus, the multilayer samples consist of columnar grains with two orientation variants.

As the complete crystallisation of all YSZ and  $\text{Y}_2\text{O}_3$  layers is attained during the PLD process, the subsequent heat treatment only leads to a size reduction of smaller crystallites and an annealing of lattice defects that cause the internal strain an increase of the lattice constants. After the heat treatment the lattice constants are still a little bit higher than the bulk values. We assume that this is due to residual internal strain caused by lattice defects.

The strong orientation relation between the YSZ and the  $\text{Y}_2\text{O}_3$  layers is a result of their identical lattice symmetries and commensurable lattice spacings.<sup>42–47</sup>

YSZ (9.5 mol%  $\text{Y}_2\text{O}_3$ ): cubic, CaF<sub>2</sub> type (Fm3m),

$$a_{\text{YSZ}} = 5.143 \text{ \AA}$$

$$d_{(\bar{1}\bar{1}0)} = \frac{1}{2}\sqrt{2}a_{\text{YSZ}} = 3.6367 \text{ \AA}$$

$$d_{(112)} = \frac{1}{6}\sqrt{6}a_{\text{YSZ}} = 2.0996 \text{ \AA}$$

$\text{Y}_2\text{O}_3$ : cubic,  $\alpha\text{-Mn}_2\text{O}_3$  type ( $Ia\bar{3}$ ),

$$a_{\text{Y}_2\text{O}_3} = 10.604 \text{ \AA}$$

$$d_{(\bar{1}\bar{1}0)} = \frac{1}{2}\sqrt{2}a_{\text{Y}_2\text{O}_3} = 7.4982 \text{ \AA}$$

$$d_{(112)} = \frac{1}{6}\sqrt{6}a_{\text{Y}_2\text{O}_3} = 4.3291 \text{ \AA}$$

$\text{Y}_2\text{O}_3$  crystallises in the  $\alpha\text{-Mn}_2\text{O}_3$  structure, also designated as Bixbyite structure. This structure can be derived from the structure type of CaF<sub>2</sub>, which is characteristic for YSZ. By

doubling the lattice parameter  $a$  of the  $\text{CaF}_2$  structure type and simultaneously removing 16  $\text{O}^{2-}$ -ions, both structures coincide ( $8 \times \text{A}_4\text{X}_8 - 16 \text{O}^{2-} = \text{A}_{32}\text{X}_{48}$ ). Thus, in both structures we have fcc cation sublattices and primitive cubic anion sublattices (for  $\text{Y}_2\text{O}_3$  with structural vacancies). In the  $\alpha$ - $\text{Mn}_2\text{O}_3$  structure there is an additional relaxation of the anion and cation positions, resulting in small deviations from the ideal fcc cation and primitive cubic anion sublattice.

The lattice planes  $(\bar{1}10)$  YSZ and  $(\bar{1}10)$   $\text{Y}_2\text{O}_3$ , respectively  $(\bar{1}12)$  YSZ and  $(11\bar{2})$   $\text{Y}_2\text{O}_3$ , are perpendicular to the  $(111)$  YSZ|| $(111)$   $\text{Y}_2\text{O}_3$  interface. Assuming a 2:1 commensurability between the lattice spacings, we can calculate a lattice misfit  $f$  for orientation variant I (a) and I (b) that amounts to 3.05%:

$$f = \frac{4.3291 - 2 \cdot 2.0996}{\frac{1}{2}(4.3291 + 2 \cdot 2.0996)} \times 100\% = 3.05\% \quad (5.14)$$

Moreover, a 2:1 commensurability between the lattice constants implies a 1:1 commensurability between the close packed cation planes. The small misfit factor  $f$  for the YSZ/ $\text{Y}_2\text{O}_3$  phase boundary also explains why it is not possible to find any disordered transition region between both phases in the HRTEM micrographs, *i.e.* the interface has a very regular and ordered structure and a nearly perfect match of the closed packed planes can be found.

If there is no tilt between the adjacent crystallites, it is possible to calculate the average distance  $P$  between the misfit dislocations in a semicoherent interface by using eqn (2.4). For the orientation variants I (a) and I (b) it is reasonable to assume a hexagonal network of misfit dislocations. If the Burgers vectors  $\vec{b}$  can be identified as  $1/2[\bar{1}10]$  YSZ and  $1/2[01\bar{1}]$  YSZ, which are the shortest possible for this dislocation structure, an average distance  $P$  of the misfit dislocations of about 12 nm is calculated.†

The few dislocations which can be found in the phase boundary region cannot be identified unambiguously as misfit dislocations, as they do not form a periodic arrangement. The minimal distance between these dislocations of 10 nm is consistent with the calculation.

The diameter of the columns is small compared to this calculated distance between the misfit dislocations. Thus, it might be that the columns with comparably small YSZ/ $\text{Y}_2\text{O}_3$  phase boundary areas and large surfaces to the other columns can absorb more elastic energy than m-sized crystallites with larger YSZ/ $\text{Y}_2\text{O}_3$  phase boundaries.<sup>26,27</sup> This could lead to the formation of less misfit dislocations or even to an apparently coherent interface regions. Nevertheless, the  $(111)$   $\text{Y}_2\text{O}_3$ || $(111)$  YSZ interface is a semicoherent interface.

The orientation of the first  $\text{Y}_2\text{O}_3$  layer is strongly influenced by the  $(0001)$   $\text{Al}_2\text{O}_3$  substrate orientation, despite the fact that the lattice symmetries and spacings differ significantly:

$\text{Al}_2\text{O}_3$ : trigonal,  $\alpha$ -corundum type ( $R\bar{3}c$ ),

$$a_{\text{Al}_2\text{O}_3} = b_{\text{Al}_2\text{O}_3} = 4.7540 \text{ \AA}, c_{\text{Al}_2\text{O}_3} = 12.9900 \text{ \AA}$$

$$d_{(\bar{1}100)} = \frac{1}{2}\sqrt{3}a_{\text{Al}_2\text{O}_3} = 4.1171 \text{ \AA}$$

$$d_{(11\bar{2}0)} = \frac{1}{2}a_{\text{Al}_2\text{O}_3} = 2.3770 \text{ \AA}$$

† The length of  $1/2[\bar{1}10]$  YSZ is equal to  $d_{(\bar{1}10)} = 3.6367 \text{ \AA}$ .

The  $\alpha$ -corundum structure is characterised by a hcp anion sublattice. The best match with the substrate orientation is attained with the  $(111)$   $\text{Y}_2\text{O}_3$  plane, as the threefold symmetry of the  $(111)$   $\text{Y}_2\text{O}_3$  plane coincides best to the sixfold symmetry of the  $(0001)$   $\text{Al}_2\text{O}_3$  plane.

The lattice planes  $(\bar{1}100)$   $\text{Al}_2\text{O}_3$  and  $(\bar{1}10)$   $\text{Y}_2\text{O}_3$ , respectively  $(11\bar{2}0)$   $\text{Al}_2\text{O}_3$  and  $(11\bar{2})$   $\text{Y}_2\text{O}_3$ , are perpendicular to the  $(0001)$   $\text{Al}_2\text{O}_3$ || $(111)$   $\text{Y}_2\text{O}_3$  interface. Assuming a 16:9 commensurability between the lattice spacings, we calculate a lattice misfit  $f$  for orientation variants III (a) and III (b) that amounts to -2.42%:

$$f = \frac{16 \cdot 2.3770 - 9 \cdot 4.3291}{\frac{1}{2}(16 \cdot 2.3770 + 9 \cdot 4.3291)} \times 100\% = -2.42\% \quad (5.15)$$

A 16:9 commensurability between the lattice constants implies a 4:3 commensurability between the close packed planes, *i.e.* close packed cation planes in  $\text{Y}_2\text{O}_3$  and close packed anion planes in  $\text{Al}_2\text{O}_3$ . The high misfit factor  $f$  together with the large commensurable ratio for the  $\text{Al}_2\text{O}_3$ / $\text{Y}_2\text{O}_3$  phase boundary explains why a broad (3 nm thick) apparently amorphous transition region is observed between both phases in the HRTEM micrographs. This phase boundary is unambiguously incoherent.

## B Oxygen ion conductivity

Only a single, nearly ideal semicircle is found in the Nyquist plots (*e.g.* Fig. 9), which can be attributed to a single parallel RC circuit. This can be explained by the thin film geometry of the samples. The geometrical capacity  $C_{\text{multilayer}}$  of the multilayer is much smaller than the geometrical capacity  $C_{\text{substrate}}$  of the substrate, and the electric resistance  $R_{\text{multilayer}}$  of the multilayer is much smaller than the resistance  $R_{\text{substrate}}$  of the (insulating) substrate. Hence, the sample capacity determined from the semicircles is temperature independent and in the range of the geometrical capacity of the substrate plus the capacity of the overlaying parts of the electrodes plus the capacity of the electric wiring, due to non adequate shielding.

The data measured for YSZ/ $\text{Y}_2\text{O}_3$  multilayer systems confirm a linear correlation between  $\sigma_{\text{tot}}$  and  $1/d$ , which is expected from theoretical considerations by assuming two independent parallel conduction paths (see Fig. 10). This agrees with the results from the CSZ/ $\text{Al}_2\text{O}_3$  multilayer system, published previously.<sup>1</sup>

The YSZ/ $\text{Y}_2\text{O}_3$  system has semicoherent (or virtually coherent) interfaces, in contrast to the previously investigated CSZ/ $\text{Al}_2\text{O}_3$  multilayer system with incoherent interfaces. For the CSZ/ $\text{Al}_2\text{O}_3$  system, no orientation relations between the individual layers can be found.

In comparison to the sample with a single YSZ layer ( $n = 1$ ), the specific ionic conductivity in YSZ/ $\text{Y}_2\text{O}_3$  multilayers is only slightly increasing with the phase boundary density  $1/d$ , compared to the strong effect found in the CSZ/ $\text{Al}_2\text{O}_3$  multilayer system. The slope  $\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$  in the  $\sigma_{\text{tot}}$  vs.  $1/d$  plots for the YSZ/ $\text{Y}_2\text{O}_3$  system is about one order of magnitude smaller than in the CSZ/ $\text{Al}_2\text{O}_3$  system. For two series of measurements at comparable temperatures it yields  $6.86 \times 10^{-11}$  S for YSZ/ $\text{Y}_2\text{O}_3$  (560 °C) and  $1.32 \times 10^{-9}$  S for CSZ/ $\text{Al}_2\text{O}_3$  (575 °C). In the TEM images from the YSZ/ $\text{Y}_2\text{O}_3$

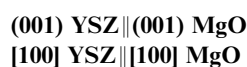
multilayers we cannot identify a disordered transition region between the adjacent lattices. Thus, no meaningful interfacial oxygen ionic conductivity  $\sigma_{\text{int}}$  can be calculated for this system from the interfacial conductance  $\delta(\sigma_{\text{int}} - \sigma_{\text{vol}})$ , as we cannot assign a value to  $\delta$ .

The bulk conductivity taken from the intercept with the  $\sigma_{\text{int}}$  axis in the  $\sigma_{\text{tot}}$  vs.  $1/d$  plots is about one order of magnitude lower than bulk conductivity data taken from the literature.<sup>48–50</sup> A columnar structure that introduces blocking grain boundaries in the conduction path through the volume is observed for the YSZ/Y<sub>2</sub>O<sub>3</sub> multilayers. As shown above, this will result in an apparently reduced bulk conductivity  $\sigma'_{\text{vol}}$ . However, no additional grain boundaries parallel to the YSZ/Y<sub>2</sub>O<sub>3</sub> phase boundary exist. The grain boundaries in the YSZ layers perpendicular to the phase boundaries and parallel to the current might represent additional fast diffusion paths for ionic transport, but their contribution to the conductivity does not depend on  $d$ .

### C Activation energy

The average activation energy  $E_{\text{a,tot}}$  for the YSZ/Y<sub>2</sub>O<sub>3</sub> multilayer systems determined from the temperature dependence of the total conductivity  $\sigma_{\text{tot}}$  decreases with increasing density of phase boundaries (Fig. 11 and Table 1). The decrease of the activation energy  $E_{\text{a,tot}}$  by 0.14 eV is much smaller than in the case of CSZ/Al<sub>2</sub>O<sub>3</sub> multilayers with a decrease by 0.5 eV (from bulk down to 51 nm layers). In the literature, a value of 1.11 to 1.14 eV can be found for the activation energy of bulk phase YSZ with 9.5 mol% Y<sub>2</sub>O<sub>3</sub> in the temperature range used for the experiments.<sup>48–51</sup>

Our results agree with conductivity data of single YSZ thin films on (001) MgO substrates reported by Kosacki *et al.*<sup>2,3</sup> and Karthikeyan *et al.*<sup>5</sup> According to Kosacki YSZ thin films grow with cube-on-cube orientation on the (001) MgO substrate:



YSZ and MgO have the same space group ( $Fm\bar{3}m$ ). Both authors also find a higher oxygen ion conductivity. Kosacki attributes this to a much lower activation energy for the ionic transport in the YSZ/MgO interface. For YSZ layer with 17 nm thickness he recognises a decrease of about 0.5 eV. Karthikeyan *et al.* do not notice any change in activation energy for ionic transport and suggest the space charge effect as origin for the changed ionic conductivity.

The interpretation of their data is hampered by the simultaneous effect of both the free YSZ surface and the YSZ/MgO heterophase boundary, because in both studies the single YSZ layer was not covered with a top layer consisting of the substrate material to ensure a symmetric geometry. The influence of the conduction path along the free YSZ surface is indicated by an additional experiment of Karthikeyan: no difference in ionic conductivity was observed when a YSZ film with the same thickness was prepared on a (0001) Al<sub>2</sub>O<sub>3</sub> substrate instead of a (001) MgO one. Kosacki reports that the activation energy evaluated from the conductivity

data is changed when the sample is measured in an atmosphere equilibrated with water. Thus, we conclude that both studies by Kosacki *et al.* and Karthikeyan *et al.* do not offer unequivocal data for solid/solid boundaries.

On MgO substrates Kosacki observed a change in ionic conductivity by a factor of 40, when the thickness of the single YSZ layer was changed from a  $\mu\text{m}$ -size to a thickness of about 17 nm. This is significantly more than in our study on the YSZ/Y<sub>2</sub>O<sub>3</sub> system. The value rather compares to the previously investigated CSZ/Al<sub>2</sub>O<sub>3</sub> system with incoherent interfaces, where an increase by a factor of 60 can be observed when the CSZ layer thickness is changed from a  $\mu\text{m}$ -size only to a thickness of about 39 nm. If we do not consider the additional effect of the free YSZ surface, this can be explained by the quite different lattice constants of YSZ and MgO:

MgO: cubic, NaCl type ( $Fm\bar{3}m$ ),

$$a_{\text{MgO}} = 4.217 \text{ \AA}$$

Thus, compared to the YSZ/Y<sub>2</sub>O<sub>3</sub> system a much higher lattice strain exists and more misfit dislocations are expected. Using FFT filtering, a regular arrangement of misfit dislocations can be found in the HRTEM micrographs shown in ref. 2. The average distance can be estimated as 1.1 to 1.3 nm, indicating a semicoherent interface with a high dislocation density of  $9.1 \times 10^9 \text{ cm}^{-1}$ . This is consistent with an commensurable ratio of about 5:4 to 6:5 between the spacings of dense packed (200) MgO and (200) YSZ planes. Considering the dislocation densities, the YSZ/MgO system can be placed between the YSZ/Y<sub>2</sub>O<sub>3</sub> system with a density  $< 10^6 \text{ cm}^{-1}$  and the incoherent CSZ/Al<sub>2</sub>O<sub>3</sub> system.

When taking the results from Kosacki *et al.* of the YSZ/MgO system into account, a correlation between interface type, lattice misfit and interfacial transport properties is obvious. The interfacial O<sup>2-</sup> ion conductivity  $\sigma_{\text{int}}$  of stabilised zirconia increases and the activation energy  $E_{\text{a,int}}$  for interfacial transport decreases with increasing lattice misfit  $f$ , *i.e.* going from semicoherent to incoherent interfaces. This confirms our qualitative model for the relation between the interfacial ionic conductivity and strain fields as well as dislocation networks in the interface.

To obtain more detailed information about the relation between interface misfit, strain and transport properties, it is necessary to perform systematic experiments with ionic conductor/insulator multilayer systems with lattice misfits  $f$ , which can be varied in a wide range. For a system with zero lattice misfit the effect on the interface conductivity should vanish. It would also be very instructive to compare systems with negative and positive mismatch. The effect on the transport properties should be different whether the ionic conductor or the insulator is the phase with the dilatative stress in the interface, *i.e.* the phase with the smaller lattice spacings.

Further measurements of specimens with YSZ layers down to a thickness of 5 nm will possibly reveal whether a nonlinear size effect, even though not expected at this point, exists.

## VI. Summary

Multilayer systems from YSZ and Y<sub>2</sub>O<sub>3</sub> are prepared on (0001) Al<sub>2</sub>O<sub>3</sub> substrates by pulsed laser deposition (PLD). A

strong orientation relation between the substrate and the first layer and between the layers can be observed. No disordered transition region in the YSZ/Y<sub>2</sub>O<sub>3</sub> phase boundaries can be detected. Because of the lattice misfit of 3.04% the interface is semicoherent.

The ionic conductivity of the YSZ/Y<sub>2</sub>O<sub>3</sub> multilayer systems parallel to the heterophase boundaries shows a linear increase when increasing the density of phase boundaries, respectively, the reciprocal thickness of the individual layers. The activation energy for the ionic migration in this multilayer system is decreased in comparison to the YSZ bulk phase.

The effect on the interface conductivity and on the activation energy is much smaller compared to a previously investigated system CSZ/Al<sub>2</sub>O<sub>3</sub>.<sup>1</sup> In contrast to the YSZ/Y<sub>2</sub>O<sub>3</sub> system, the CSZ/Al<sub>2</sub>O<sub>3</sub> system has no orientation relations between the layers and has incoherent phase boundaries. This agrees with our qualitative model for strain effects on interfacial ionic conductivity presented in this article. A general correlation between an increasing lattice misfit *f* and a decrease of the activation energy for interfacial ionic transport and thus an increase for interfacial conduction and diffusion is expected.

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